# Brother XR-40 Presserfoot Replacement

This guide will demonstrate how to replace the presserfoot.

Written By: Kevin Bickers



# INTRODUCTION

Damaged presserfoot? It is easy to replace and this guide will take you through the necessary steps.

## Step 1 — Presserfoot




- Make sure the presser foot is in the up position.
- The switch should be up, not in the vertical position.

## Step 2




- Adjust the needle to the top of its stroke using the hand wheel.

## Step 3






- Lift the arm on the back of the presser foot assembly to release the foot.

## Step 4




- Remove the presser foot.

To reassemble your device, follow these instructions in reverse order.

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